### Certificate of Calibration

# THIS IS TO CERTIFY THAT UNITED TESTING SYSTEMS CANADA LTD., HAS CALIBRATED THE FOLLOWING DESCRIBED EQUIPMENT IN ACCORDANCE WITH ASTM-E4-XX AND UTS SOP-1003-Rev XX-XXXX.

CALIBRATION IS VALID FROM 500 lbf TO 20000 lbf AND HAS BEEN FOUND TO BE WITHIN 1% OF READING UNLESS OTHERWISE NOTED.

CERTIFICATE NUMBER: CR#0001 CERTIFICATE ISSUED: June 5, 2019 CALIBRATION DATE: June 5, 2019 REQUESTED DUE DATE: June 5, 2020

### **CALIBRATION & CUSTOMER INFORMATION:**

COMPANY: ANY COMPANY ADDRESS: 123 ANY STREET

CITY/PROVINCE: ANY CITY, ANY PROVINCE

SYSTEM LOCATION: Q.C. LAB

SYSTEM CALIBRATED: UNITED STM-100KN S/N XXXXX LOAD CELL/TRANSDUCER: UNITED U-20K-PQU-12-S S/N XXXX

ASSET NUMBER(S): N / A

DIRECTION: COMPRESSION & TENSION

CALIBRATION RANGE(S): 20000 lbf

INDICATOR / RESOLUTION: UNITED USB CONTROLLER S/N XXXXXXX / 1 lbf

SYSTEM CONDITION: GOOD

READINGS AS FOUND: IN TOLERANCE READINGS AS LEFT: IN TOLERANCE CALIBRATION TECHNICIAN: TECHNICIAN

### THE FOLLOWING NIST / PTB TRACEABLE STANDARDS WERE USED:

READOUT: HBM AD 101B S/N 81904.

STANDARD FILE: U60k#8C TEMP-8 U2k#8C U60k#8T U2k#8T STANDARD S/N: 723185-043 101825A-134 723185-043 TH20123-284 101825A-134 MANUFACTURER: **HBM HBM** LASCAR TOVEY TOVEY DATE CALIBRATED: Month Day, Year DATE DUE: Month Day, Year **CERTIFIED BY:** UTS CAN STD LAB UTS CAN STD LAB UTS CAN STD LAB UTS CAN STD LAB ALPHA TRACEABILITY NO.: CR#23053-C CR#21705-C CR#23053-T CR#21705-T AC15031314-3 CAPACITY: 60000 lbf 2000 lbf 60000 lbf 2000 lbf 80 °C / 100 %RH MODE: COMPRESSION COMPRESSION **TENSION TENSION UNCERTAINTY** CLASS A LIMIT: 750 lbf 34 lbf 0.33 °C / 1.4 %RH 750 lbf 63 lbf

#### **UNCERTAINTY:**

THE EXPANDED UNCERTAINTY OF THE FORCE MEASUREMENTS IS CERTIFIED TO BE LESS THAN 0.25% USING A COVERAGE FACTOR OF k=2 FOR A CONFIDENCE LEVEL OF 95%. EXPANDED UNCERTAINTIES ARE VALID FOR A TEMPERATURE RANGE OF 23°C +/- 5°C.

CALIBRATED BY

**AUTHORIZED SIGNATORY** 

**United** Testing Systems Canada Limited

21 - 225 Bradwick Drive, Concord, Ontario L4K 1K7 Tel.: (905) 669-5327 Fax: (905) 738-5051

E-mail: service@utscanada.com

ISO/IEC 17025 ANSI/NCSL Z540-1-1994; Part 1

Accredited by:

CALIBRATION CALIBRATION

NVLAP Lab Code: 200311-0

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### Calibration Report

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### **CALIBRATION & CUSTOMER INFORMATION:**

COMPANY:

ANY COMPANY

SYSTEM CALIBRATED:

UNITED STM-100KN S/N XXXXX

LOAD CELL/TRANSDUCER:

UNITED U-20K-PQU-12-S S/N XXXX

#### **CALIBRATION RESULTS:**

OBSERVED DATA:

MULTIPLE RUNS ARE SHOWN SERIALLY. UNLESS OTHERWISE NOTED, THE DATA SHOWN IS 'AS FOUND / AS LEFT' WITH NO ADJUSTMENT MADE. COMPUTED FORCES HAVE BEEN

TEMPERATURE CORRECTED AS NECESSARY.

STANDARD I.D.	STANDARD lbf	READING lbf	ERROR Ibf	ERROR % READING	REPEAT % ERROR	Un (K=2) % READING				
FIRST RUN / COMPRESSION										
U2k#8C	499.52	500	0.48	0.10	N/A	0.16				
U60k#8C	999.4	1000	0.6	0.06	N/A	0.19				
U60k#8C	1997.5	2000	2.5	0.13	N/A	0.10				
U60k#8C	3012.4	3015	2.6	0.09	N/A	0.067				
U60k#8C	4018.1	4023	4.9	0.12	N/A	0.067				
U60k#8C	5010.8	5015	4.2	0.08	N/A	0.042				
U60k#8C	9992.7	10007	14.3	0.14	N/A	0.020				
U60k#8C	15026.8	15052	25.2	0.17	N/A	0.014				
U60k#8C	19966.8	20003	36.2	0.18	N/A	0.013				
U60k#8C	0.0	0	0							
SECOND RUN / COMPRESSION										
U2k#8C	499.55	500	0.45	0.09	0.01	0.16				
U60k#8C	1000.3	1001	0.7	0.07	0.01	0.19				
U60k#8C	2008.1	2010	1.9	0.09	0.03	0.10				
U60k#8C	2998.1	3000	1.9	0.06	0.02	0.068				
U60k#8C	3997.0	4000	3	0.08	0.05	0.067				
U60k#8C	4995.9	5001	5.1	0.10	0.02	0.042				
U60k#8C	9987.0	10002	15	0.15	0.01	0.020				
U60k#8C	15007.1	15033	25.9	0.17	0.00	0.014				
U60k#8C	19997.0	20035	38	0.19	0.01	0.013				
U60k#8C	-1.0	0	1							

NOTES: CAL = 13671.2 LB, FULL SCALE VALUE = 20000.0 LB

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## Calibration Report =

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### **CALIBRATION & CUSTOMER INFORMATION:**

COMPANY:

ANY COMPANY

SYSTEM CALIBRATED: LOAD CELL/TRANSDUCER: UNITED STM-100KN S/N XXXXX

UNITED U-20K-PQU-12-S S/N XXXX

#### **CALIBRATION RESULTS:**

**OBSERVED DATA:** 

MULTIPLE RUNS ARE SHOWN SERIALLY. UNLESS OTHERWISE NOTED, THE DATA SHOWN IS 'AS FOUND / AS LEFT' WITH NO ADJUSTMENT MADE. COMPUTED FORCES HAVE BEEN

TEMPERATURE CORRECTED AS NECESSARY.

STANDARD I.D.	STANDARD lbf	READING lbf	ERROR Ibf	ERROR % READING	REPEAT % ERROR	Un (K=2) % READING				
FIRST RUN / TENSION										
U2k#8T	499.24	500	0.76	0.15	N/A	0.17				
U60k#8T	999.8	1001	1.2	0.12	N/A	0.20				
U60k#8T	2002.9	2005	2.1	0.10	N/A	0.11				
U60k#8T	2996.8	3001	4.2	0.14	N/A	0.064				
U60k#8T	4008.5	4014	5.5	0.14	N/A	0.046				
U60k#8T	5016.3	5024	7.7	0.15	N/A	0.037				
U60k#8T	10023.2	10040	16.8	0.17	N/A	0.019				
U60k#8T	15002.3	15030	27.7	0.18	N/A	0.014				
U60k#8T	19976.6	20013	36.4	0.18	N/A	0.010				
U60k#8T	0.0	0	0							
SECOND RUN / TENSION										
U2k#8T	499.39	500	0.61	0.12	0.03	0.17				
U60k#8T	1008.5	1009	0.5	0.05	0.07	0.20				
U60k#8T	2017.0	2018	1	0.05	0.06	0.11				
U60k#8T	3008.3	3012	3.7	0.12	0.02	0.064				
U60k#8T	4007.5	4013	5.5	0.14	0.00	0.046				
U60k#8T	4992.5	5000	7.5	0.15	0.00	0.037				
U60k#8T	9990.6	10007	16.4	0.16	0.00	0.019				
U60k#8T	14975.3	15002	26.7	0.18	0.01	0.014				
U60k#8T	19985.8	20023	37.2	0.19	0.00	0.010				
U60k#8T	0.0	0	0							

NOTES: CAL = 13671.2 LB, FULL SCALE VALUE = 20000.0 LB

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UNITED CALIBRATION GROUP

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CALIBRATION DATE: June 5, 2019 REQUESTED DUE DATE: June 5, 2020

### **CALIBRATION & CUSTOMER INFORMATION:**

COMPANY:

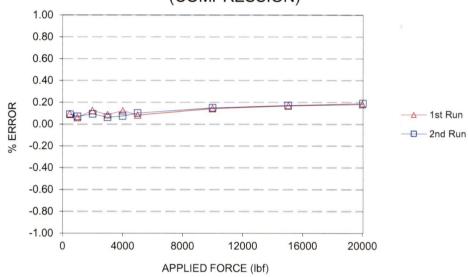
ANY COMPANY

SYSTEM CALIBRATED: LOAD CELL/TRANSDUCER:

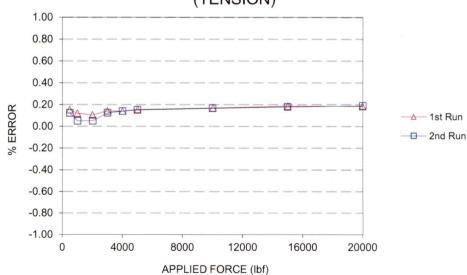
UNITED STM-100KN S/N XXXXX UNITED U-20K-PQU-12-S S/N XXXX

### **CALIBRATION RESULTS:**

### **DEVIATION OF CALIBRATION RUNS** (COMPRESSION)



### **DEVIATION OF CALIBRATION RUNS** (TENSION)



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